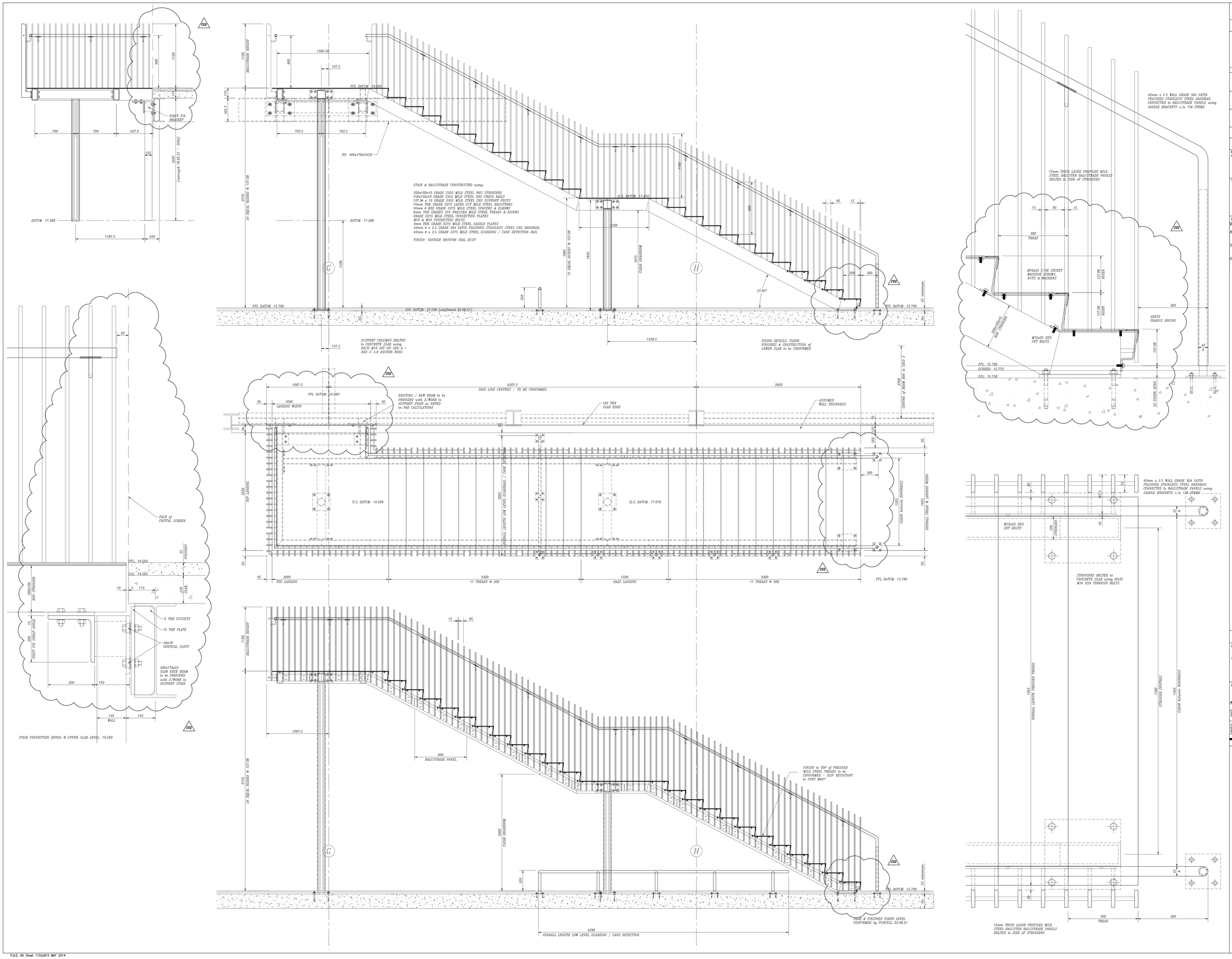

THIS DRAWING HAS BEEN PRODUCED IN ACCORDANCE WITH A SITE SURVEY TAKEN ON ANY VARIATIONS TO THE AREA MUST BE NOTIFIED IN WRITING ; FAILURE TO DO SO MAY RESULT IN COST AND PROGRAM IMPLICATIONS.

TOLERANCE

MANUFACTURE TOLERANCE:- ±3mm INSTALLATION TOLERANCE :- ±6mm

CDM REGULATIONS

UNLESS NOTED OTHERWISE, PAD (THE DESIGNER) HAS NOT IDENTIFIED ANY SIGNIFICANT RISKS ASSOCIATED WITH THE DESIGN INTENT SHOWN ON THIS DRAWING WHICH COULD NOT BE MANAGED SAFELY BY A COMPONENT CONTRACTOR.

WHERE PAD HAVE IDENTIFIED RISKS BELOW, REFER TO THE PROJECT RISK ASSESMENT.

ELEMENT	IDENTIFIED HAZARDS
MANUAL HANDLING	FIXERS MUST BE SUITABLE EXPERIENCED IN HANDLING OF SUCH ITEMS AND EMPLOY LIFTING METHODS APPROPRIATE TO THE TASK. REFER TO THE METHOD STATEMENT & RISK ASSESSMENT.
WORKING AT HEIGHT	ACCESS AND WORKING PLATFORMS MUST BE TO THE STANDARD REQUIRED BY THE CURRENT LEGISLATION. REFERENCE MUST ALWAYS BE MADE TO THE METHOD STATEMENT AND APPROPRIATE ASSESSMENTS.

WHERE THE ABOVE BOX IS BLANK – NO UNUSUAL RISKS HAVE BEEN IDENTIFIED.

THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL OTHER RELEVANT DRAWINGS AND DISCREPANCIES NOTIFIED TO THE ORIGINATOR.

MAX COMPONENT CHARACTERISTICS — SIZE: 7.8 M LONG — WEIGHT: 340 kg
DESCRIPTION: UPPER OUTER WELDED 200x100 STRINGER

TORQUE SETTINGS	TYPE	SETTING
	M16 HEX SET BOLTS	100 Nm
	M12 HEX SET BOLTS	250 Nm
	M16 HILTI HAS-U ANCHOR RODS	80 Nm

REVISIONS

P00	01.07.20	FIRST ISSUE for APPROVAL	Status C
P01	28.07.20	UPDATED to DT COMMENTS CALCS UPDATED RE-ISSUED for A STATUS APPROVAL	Status B
C01	09.10.21	RE-ISSUED for A STATUS APPROVAL	Status ?
C02	25.11.21	UPDATED to LATEST ROUND of COMMENTS TOP LANDING EXTENDED & FFL CONFIRMED ISSUED for A STATUS APPROVAL	

THIS DRAWING to be READ in CONJUNCTION with CALCULATION DOCUMENT REFERENCE: CTH-PAD-LML-CA-34-X-002

CE BS EN 1090-1: 2009 + A1:2011

IF IN DOUBT ASK / DO NOT SCALE

WELD DETAILS

TBC – ALL DETAILS SUBJECT to STRUCTURAL ENGINEERS CHECK CALCULATIONS

EXECUTION CLASS

EXEC 1 ☐ to NOSS 5th Edition CE Version — EXEC 2 ■ to NOSS 5th Edition CE Version — EXEC 3 ☐ to BS EN 1090-2: 2011

MARK BOX AS REQUIRED TO INDICATE EXECUTION CLASS

MATL: 1. MILD STEEL GRADE S355 & S275 JR

FINISH: 1. VANTAGE BR10706 COAL DUST

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SME STAIR

LEND LEASE

CAMDEN TOWN HALL

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DRAWN	RFD	DATE	01.07.20
CHK'D	DJR	SCALE	DO NOT
DRG.NO.	CTH-PAD-LML-DR-34-X-002		REV. C02